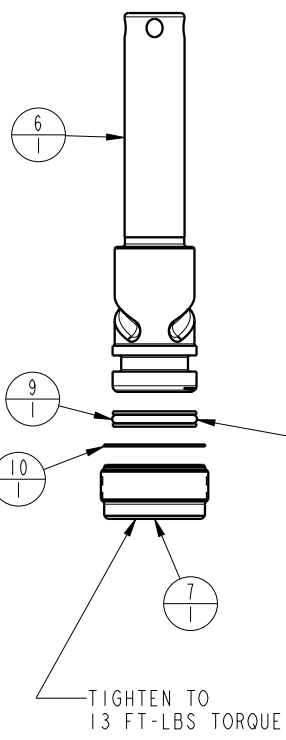
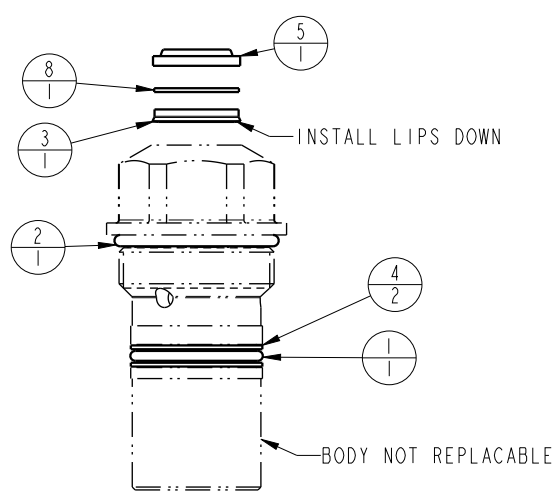
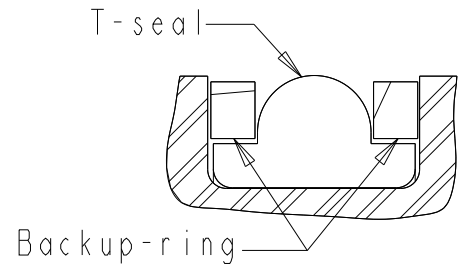
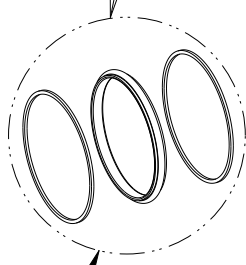


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY.  
DO NOT USE SILICONE BASED LUBRICANTS.



3 piece seal  
Assemble with T-seal  
between backup rings.



T-SEAL  
INSTALLATION INFO

N/A	N/A	6V251203	SEAL KIT, FKM		NOTED
N/A	N/A	60251203	SEAL KIT, STANDARD		NOTED
10	1	39T55002	GASKET, (-021)	X	X
9	1	39H10018	SEAL, T, (11/16 X 5/32 X 7/8)	X	39V10018
8	1	39F54001	BU RING, (-208 CUSTOM)	X	X
7	1	81530903	RETAINER, SC, DA, 1100, PORTED		
6	1	81510901	PLUNGER, SC, 1100#		
5	1	39053001	WIPER, SNAP-IN, (5/8)	X	X
4	2	39011080	BU RING, (-123)	X	39054000
3	1	39010020	SEAL, BEVEL W/HEEL INSERT, 5/8 x 1/8 x 7/8	X	39V10020
2	1	39001042	O-RING, (-920)	X	39051018
1	1	39001041	O-RING, (-123)	X	39051019
<b>No.</b>	<b>QTY</b>	<b>PART No.</b>	<b>DESCRIPTION</b>	<b>Std. Seal kit</b>	<b>FKM Seal Kit</b>

**PARTS LIST**



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED  
25120910  
25120910F

PARTS LIST, CYL, PP, CM, 3000/1400

SIZE  
A PL2520

REV  
C

C	5799	RELEASE	JDW	08/28/25
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: RLK	DRAWING STATUS: <b>Released</b>			
DATE: 5/12/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			